

CFD analyses on the water entry process of a freefall lifeboat

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Abstract: The launch of lifeboats is commonly completed through freefall dropping from a considerable height, where the lifeboat is released from an inclined skid so that it can obtain a forward speed after being launched. The drop is followed by a water entry process that can induce high impact forces on the hull, which gives a significant risk of structural damages. Ascertaining the water entry impact is therefore a key step of lifeboat design; however, conventional methods have linear assumptions and assess the water impact following a quasi-static manner, which causes these methods to be not fully accurate and ignore some important details. To address this gap, this work developed a model based on Computational Fluid Dynamics to holistically simulate and analyse the process. An overset mesh technique was incorporated to reproduce the entire series of drop, water entry and resurfacing, in which the pressure distribution on the whole hull was obtained and recorded with a sampling frequency of 1000 Hz to ensure the peak impacts can be captured. Full-scale measurements were used to confirm the accuracy of the present computational model. Subsequently, a systematic series of simulations were performed to investigate how the water entry process is influenced by the inclined angle and height at which the lifeboat is dropped. The results show that a higher dropping angle can reduce the pressure impacts, but the dropping angle also dictates the lifeboat's motion pattern during the water entry. It was demonstrated that the best dropping angle is around 70 degrees for the investigated case, since an either too low or too high dropping angle would cause the lifeboat to appear in an undesirable after-launch status. This indicates the great importance to assess the optimal dropping angle for every potential freefall lifeboat launch, and the present work proved an effective approach to perform the task.

Keywords: Lifeboat, freefall, water entry, pressure impact, motion, Computational Fluid Dynamics.

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34 **1. Introduction**

35 When extreme maritime incidents occur, lifeboats are required to be launched from a ship deck or a
36 platform. To save the launch time and provide the lifeboat with an initial momentum, a standard launch
37 procedure is to drop a lifeboat from a considerable height, so the lifeboat experiences a freefall process
38 before approaching the water surface, as shown in Figure 1. During the freefall, the lifeboat accumulates
39 a very high speed, thus the following water entry is fierce, causing significant pressure forces on the
40 lifeboat structure. Therefore, it is essential to assess the water entry impacts and prepare accordingly
41 during the lifeboat design circles.

42



43

44 Figure 1: A lifeboat is about to entry water following its freefall launch (photo credit: VIKING Life-
45 Saving Equipment A/S).

46

47 Assessing the water entry process has however been a challenge. Although experiments would be the
48 most reliable method to study the process, in practice it is unrealistic to experimentally evaluate the
49 water pressure over the hull, because that would require the installation of numerous pressure sensors
50 to cover all sensitive hull areas. Consequently, measurements can only be performed at limited locations,
51 which means the assessment would not be holistic. Alternatively, modelling methods can overcome the
52 limitation regarding the number of sensors, but it has been difficult to accurately predict the water-
53 induced pressure on the hull. Taking the Finite Element Analysis method (FEA) as an example, it
54 requires a pressure input on a specific location of the hull surface to perform the associated structural
55 analysis, but FEA itself does not have a reliable source to provide that pressure input. Therefore,

56 previous FEA studies on water-entry lifeboats were established based on a quasi-static assumption,
57 where the water pressure can be obtained from experiments (again, limited locations), or, estimated
58 based on the formulae of gravitational acceleration and dynamic pressure, i.e. $H = \frac{1}{2}gt^2$, $v = gt$, $P =$
59 $\frac{1}{2}\rho_{water}v^2$, where H is the lifeboat's dropping height, and P is the water pressure that can be calibrated
60 and inputted into FEA (Heggelund et al., 2015; Ringsberg et al., 2017). Unreliable sources of water
61 pressure thus add considerable uncertainties in the following FEA structural analyses. Ringsberg et al.
62 (2017) compared similar modelling methods existing in literature with their experimental data, and they
63 reported that these methods have not equipped with satisfactory accuracies and contain errors as large
64 as 20%.

65 To ascertain the dynamic variation of pressure during the water entry process has been a long-lasting
66 topic. The research performed by Von Karman (1929) is one of the earliest studies in this field and his
67 purpose at that time was to develop a method that can obtain the impact force on a seaplane landing on
68 water surface. He proposed using momentum variation to compute the hydrodynamic force acting on a
69 bluff body penetrating liquid surface, which is dependent on the speed rate and wetted area. Soon after,
70 Wagner (1932) established another groundwork for modelling a water-entering body, assuming the
71 water to rise as jet flows and hit on the walls of the body. This method considers the water as irrotational
72 flow and is applicable for linear boundary conditions without gravity effects. Wagner's solution has
73 then been derived into different variants and applied to various practical conditions (Korobkin, 2004;
74 Tassin et al., 2014). In general, Wagner's solution can be applied for the computation of loads acting
75 on a body penetrating water, which can then be coupled with structural solutions. This method, however,
76 ignores some hydrodynamic phenomena including the flow separation that typically occurs for wedge
77 bodies, which may cause the modelled flow field to be unrealistic.

78 An alternative method for the water entry problem is the panel integration method which relies on the
79 potential flow theory, where discretisation methods are used to divide the body into a finite number of
80 surfaces, and then the Froude-Krylov force can be obtained. A representative water entry study using
81 this method was conducted by Zhao and Faltinsen (1993), which is still widely used as a benchmark
82 nowadays. Nonetheless, their solution was presented for a zero-gravity condition, which means it may
83 only physically match with water entry processes that contain a very high vertical acceleration to allow
84 the gravity to be neglected. This method was then extended to take gravity into consideration and
85 adopted for cases of a low vertical acceleration (Sun and Faltinsen, 2007). Wu et al. (2010) combined
86 nonlinear velocity attributes with the potential-flow theory to investigate water entry problems. Yet,
87 this type of potential-flow solution cannot account for viscous and turbulent fluid behaviours, still limits
88 its application within estimates in principle.

89 To perform detailed engineering analyses, solving the Navier-Stokes equations (with the option to
90 couple a turbulence model) has become a mature industrial solution in recent years, known as

91 Computational Fluid Dynamics (CFD). CFD has been widely applied to predict fluid behaviours (Pena
92 et al., 2019) and fluid-induced structural loads, motions and deformations (Huang et al., 2019;
93 Dashtimanesh et al., 2020; Tavakoli and Babanin, 2021; Tavakoli et al., 2021). The accuracy of CFD
94 has been reported to be very good for hydrodynamic problems where a solid body interacts with multi-
95 phase flows containing a free surface (Windt et al., 2020; Javanmard et al., 2020; Huang et al., 2020a),
96 with viscous and turbulent flows being well modelled (Khojasteh et al., 2020).

97 There are two branches of applying CFD to simulate water entry problems, mesh-free methods and
98 mesh-based methods. The geometry complexity has been a challenge for mesh-free methods, e.g.
99 Smoothed Particle Hydrodynamics, which represents the fluid and structure as particles (He et al., 2019;
100 Sun et al., 2019). It is particularly challenging to capture complex geometries and model the boundary
101 effect using particles, thus the engineering applicability of mesh-free methods is limited. Due to this
102 deficiency, although a handful of water entry studies have been performed with mesh-free methods, to
103 date validated models have only considered relatively simple geometries (Gong et al., 2009; Iranmanesh
104 and Passandideh-Fard, 2017; Yang, 2018; Sun et al., 2018).

105 By contrast, mesh-based methods of CFD, known as the Finite Volume Method (FVM), can well
106 account for complex structures, such as lifeboats. FVM allows to precisely represent a hull geometry
107 inside a computational domain, in which a 3D geometry may be expressed as a closed surface that is in
108 contact with numerous computational cells to fully account for its structural complexity and boundary
109 effect. The fluid fields outside the geometry and inside the computational domain can be obtained
110 through solving the Navier-Stokes equations. However, there is still a challenge of applying FVM to
111 model freefall water-entry problems, resulting from that the geometry will experience a large
112 displacement during the process, and such a displacement has to bring the surrounding fluid cells to
113 move together. In standard FVM, this would induce a severe distortion to the mesh and consequently
114 the simulation would crash. A way to get around this is to consider the relative speed. For example,
115 when a ship is advancing in calm water, a common treatment is to fix the ship and let the water flow,
116 where the water speed denotes the constant navigating speed of the ship, by which, the fluid mesh can
117 remain intact (Huang et al., 2020b). This “relative speed” treatment is however inapplicable in the
118 lifeboat drop case, because the lifeboat motion is not constant but to-be-solved, meaning that it is
119 impossible to prescribe it as a relative flow against a lifeboat body. Also, this “relative speed” treatment
120 induces the motion solver of standard FVM (known as the 6-DOF solver) to be incapable of accounting
121 for the large added mass due to the lifeboat’s accelerations during the water entry (Veldman et al., 2017).

122 Therefore, an advanced meshing approach is required to incorporate with CFD+FVM to handle the
123 large displacement of a structure during its freefall and water entry process. One option can be applying
124 the Immerse Boundary Method (IBM). IBM considers the geometry as a closed wall boundary moving
125 in the fluid domain, with its inside fluid cells being deactivated and outside fluid cells being computed.

126 IBM, however, is known to generate errors due to oversimplifying the boundary-layer effect of the
127 geometry, because there are no specialised boundary cells outside the moving wall (Mittal and Iaccarino,
128 2005). Zheng et al. (2020) applied IBM to simulate the water entry process of a wedge body; in
129 particular, they applied a ghost-cell algorithm to remedy the inappropriate boundary layer modelling of
130 IBM. Their results agree very well with the benchmark experiments of Yettou et al. (2006), while it
131 remains to be tested whether the ghost-cell algorithm is generic to 3D hull geometries or not. Alongside
132 IBM, another option is to build an overset mesh, where a surrounding mesh is attached to the geometry
133 and moves together. The surrounding mesh only exchanges solutions with the background mesh, instead
134 of causing distortion. The overset technique allows high-order fluid solutions to be obtained in the
135 surrounding mesh, achieving high-fidelity modelling of the water entry problem. Ma et al. (2018) and
136 Chen et al. (2019) validated a series of 2D water-entry geometries using overset. Roy et al. (2019)
137 demonstrated simulations using overset to model the water-entry process of a realistic lifeboat geometry,
138 but the presented mesh is fairly coarse and there is no validation or a detailed investigation.

139 In this context, the present study aims to develop a valid model to simulate and analyse freefall lifeboats,
140 based on the CFD+FVM+Overset approach. The novelty of this work is to employ full-scale
141 measurements to validate practicalities for building a reliable 3D computational model to holistically
142 simulate a freefall lifeboat's water entry and resurfacing process; in additional, systematic simulations
143 are conducted to investigate the lifeboat response in detail, demonstrating the lifeboat's motions and
144 loads during different stages. Specifically, this work analyses how the water entry process is influenced
145 by the dropping angle and height. These CFD analyses provide valuable insights into the topic, which
146 would be prohibitive to provide using experiments.

147 The paper is organised as follows: Section 2 introduces the lifeboat geometry and its freefall launch
148 scenario, followed by introducing the computational approach to replicate the case, including theories
149 and practicalities. Section 3 presents verification (grid convergence studies) and validation of the built
150 model, and then use the model to analyse the pressure distribution and motion pattern of the freefall
151 lifeboat with respect to varying dropping angle and height. Section 4 summarises this work with its
152 implications.

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159 **2. Computational approach**

160 2.1 Lifeboat model and fluid domain

161 The lifeboat used in this work is a typical DNV standard hull (model number: FF 1000), which was
162 designed by the lifeboat manufacturer Schat-Harding (Heggelund et al., 2015). The main parameters of
163 the lifeboat are given in Table 1 and its body plan can be found in (Ringsberg et al., 2017). The reason
164 for this choice is to validate the present computational work with the available measurement data
165 (Kauczynski et al., 2009; Heggelund et al., 2015).

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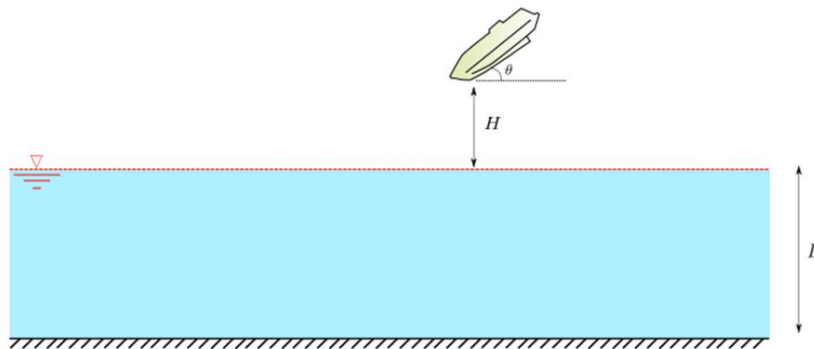
167 Table 1: Main particulars of the FF 1000 lifeboat (Ringsberg et al., 2017).

	Symbol	Magnitude
Overall length (m)	L	12.57
Overall beam (m)	B	3.34
Mass (tons)	m	16.8
Radius of gyration in pitch (m)	R	3.14

168

169 To computationally reproduce the freefall and water entry process, a three-dimensional domain was
170 built within the STAR-CCM+ software, as shown in Figure 2. The domain is filled with water to a depth
171 (D), with air filling the remainder. The lifeboat was initialised at a height above the waterline (H) and
172 rotated to an angle (θ). The height denotes the vertical distance between the water surface and the lowest
173 point of the hull. The x -axis is parallel to the central plane of the boat and the z -axis is positive upwards.
174 At the top boundary of the domain, a static pressure boundary condition is applied to represent
175 atmospheric conditions. The bottom boundary is defined as a no-slip wall to account for the presence
176 of the seabed, while D is set at 100 m so that the water can be considered sufficiently deep to avoid
177 shallow water effects. Other four vertical boundaries are also defined as no-slip walls and placed 50 m
178 away from the boat drop location to avoid any boundary interference.

179



180 Figure 2: Schematic of the studied problem, showing a lifeboat is about to fall towards water surface
181 from a height of H and with an initial inclining angle of θ .

182 2.2 Fluid solution

183 The solution of the fluid domain was obtained by solving the Reynolds-averaged Navier-Stokes (RANS)
 184 equations for an incompressible Newtonian fluid:

185

$$\nabla \cdot \bar{\mathbf{v}} = 0 \quad (1)$$

$$\frac{\partial(\rho\bar{\mathbf{v}})}{\partial t} + \nabla \cdot (\rho\overline{\mathbf{v}\mathbf{v}}) = -\nabla\bar{p} + \nabla \cdot (\bar{\boldsymbol{\tau}} - \rho\overline{\mathbf{v}'\mathbf{v}'}) + \rho g \quad (2)$$

186

187 where $\bar{\mathbf{v}}$ is the time-averaged velocity vector and \mathbf{v}' is the fluctuating component, ρ is the fluid density,
 188 \bar{p} denotes the time-averaged pressure, $\bar{\boldsymbol{\tau}} = \mu[\nabla\mathbf{v} + (\nabla\mathbf{v})^T]$ is the viscous stress term, μ is the dynamic
 189 viscosity and g is gravitational acceleration set at 9.81 m/s^2 . Since the RANS equations have been
 190 adopted to account for the turbulent effects, a turbulence model needs to be applied to close the
 191 equations, for which, the Shear Stress Transport (SST) $k - \omega$ model (Menter, 1993) was adopted to
 192 close the RANS equations. The SST $k - \omega$ model has been demonstrated to be a robust RANS
 193 turbulence modelling strategy due to its capability to model the flow along boat hulls (Paterson et al.,
 194 2003).

195 The free surface between the air and water was modelled by the Volume of Fluid (VOF) method (Hirt
 196 and Nichols, 1981). The VOF method introduces a passive scalar α , denoting the fractional volume of
 197 a cell occupied by a specific phase. In this case, a value of $\alpha = 1$ corresponds to a cell full of water and
 198 a value of $\alpha = 0$ indicates a cell full of air. Thus, the free surface, which is a mix of these two phases, is
 199 formed by the cells with $0 < \alpha < 1$. The elevation of the free surface along time is obtained by the
 200 advection equation of α , expressed as Equation (3). For a cell containing both air and water, its density
 201 and viscosity are determined by a linear average according to Equation (4) and Equation (5).

202

$$\frac{\partial\alpha}{\partial t} + \nabla \cdot (\bar{\mathbf{v}}\alpha) = 0 \quad (3)$$

$$\rho = \alpha\rho_{water} + (1 - \alpha)\rho_{air} \quad (4)$$

$$\mu = \alpha\mu_{water} + (1 - \alpha)\mu_{air} \quad (5)$$

203

204 In this study, $\rho_{water} = 1000 \text{ kg/m}^3$, $\mu_{water} = 8.90 \times 10^{-4} \text{ N}\cdot\text{s/m}^2$; $\rho_{air} = 1 \text{ kg/m}^3$, $\mu_{air} = 1.48 \times 10^{-5} \text{ N}\cdot\text{s/m}^2$.

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206

207 2.3 Lifeboat motions

208 Based on the fluid solution, the hydrodynamic load from fluid acting on the lifeboat, \mathbf{F}_h , can be obtained
209 as the integration of pressure and viscous force on the hull surface:

210

$$\mathbf{F}_h = \int (-\bar{p} \mathbf{n} + \bar{\boldsymbol{\tau}} \cdot \mathbf{n}) dS \quad (6)$$

211

212 The movement of the lifeboat can be considered as the combination of translation and rotation, which
213 is governed by the rigid-body motion equations in a body-fixed frame based on the mass centre of the
214 boat, \mathbf{G} - $x'y'z'$:

215

216

$$\mathbf{F} = m \frac{d\vec{V}_G}{dt} \quad (7)$$

$$\mathbf{T} = [\mathbf{J}] \cdot \frac{d\vec{\omega}_G}{dt} + \vec{\omega}_G \times ([\mathbf{J}] \cdot \vec{\omega}_G) \quad (8)$$

217

218 where \mathbf{F} and \mathbf{T} are respectively the total force and torque on the lifeboat, induced by gravity and \mathbf{F}_h ; m
219 and $[\mathbf{J}]$ are the mass and inertia moment tensor respectively, and \vec{V}_G and $\vec{\omega}_G$ are the translational and
220 rotational velocity vectors of the lifeboat.

221

222 2.4 Computational method

223 The governing equations of the fluid domain were discretised and solved using the Finite Volume
224 Method (Versteeg and Malalasekera, 2007). The process includes two types of discretisation, in space
225 and time respectively. In space, the computational domain is divided into a set of non-overlapping
226 hexahedral cells, known as a mesh; in time, the temporal dimension is split into a finite number of
227 timesteps. The discretisation was performed with 2nd order of spatial accuracy and 1st order of temporal
228 accuracy.

229 The particular challenge of this case is to handle the large displacement of the lifeboat during the freefall
230 and water entry process. This was tackled by using the overset-mesh technique. Using the overset
231 method, the computational mesh consists of two parts: background mesh and overset mesh, as shown
232 in Figure 3. The background mesh donates the fluid domain which is a fixed Eulerian framework; while

233 the overset mesh attaches to the lifeboat geometry, moving together with the lifeboat based on its
234 Lagrangian framework ($G-x'y'z'$). For every timestep, the boundary cells of the overset mesh obtain
235 fluid solutions from the background mesh; after incorporating with the lifeboat movement, it passes
236 back the updated fluid solution to the background mesh, which achieves a two-way coupling. The two-
237 way process is fully coupled that contains five inner iterations per timestep to match the dynamic and
238 kinetic conditions between the fluid and the lifeboat. In addition, five layers of boundary mesh were
239 applied to the hull geometry to ensure the Y^+ value of the whole hull surface is small than 100, which
240 is in line with the corresponding requirement of RANS simulation (ITTC, 2014).

241 To avoid errors generated by the communication between the background mesh and the overset mesh,
242 the overset part was set to be large enough to contain the whole region where potential water entry is
243 expected to happen. This was achieved by building the overset region to be three times long and five
244 times high of the lifeboat. As the interpolation between overset mesh and background mesh occurs
245 around the outer boundaries of the overset domain (Benites-Munoz et al., 2020), a sufficiently large
246 overset domain can avoid the interpolation to occur in the locations of water-lifeboat interaction; this
247 treatment significantly improves the accuracy of the present model. The optimal mesh density will be
248 analysed in Section 3.1, which is to minimise the computational cost and meanwhile maintain the
249 accuracy of the model.

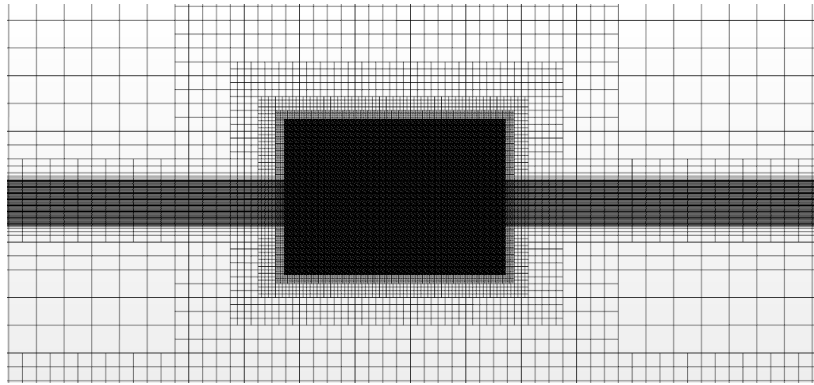
250 The size of each timestep was determined by a prescribed Courant number (Co) value, according to the
251 expression:

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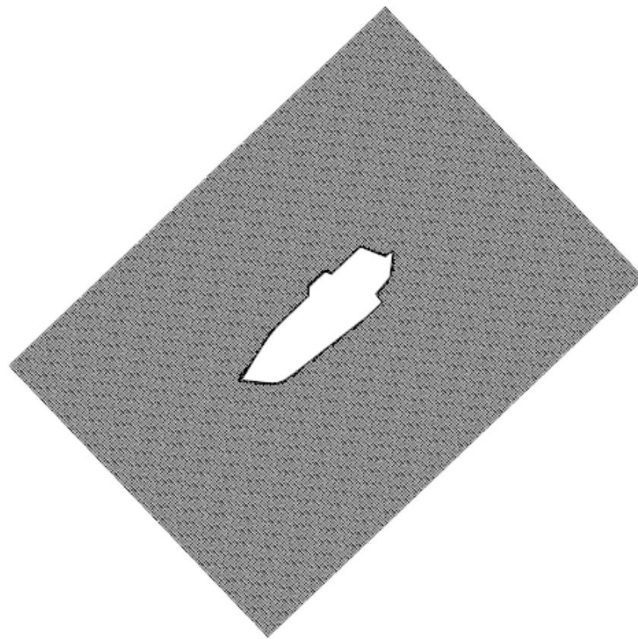
$$253 \quad Co = \frac{v_n \Delta t}{\Delta x} \quad (9)$$

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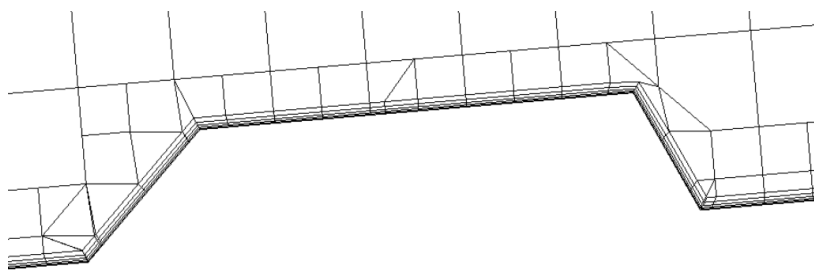
255 where Δt denotes the time step size, v_n is the flux speed through the shared face between two
256 neighbouring cells, and Δx is its distance between the centres of the two cells. To capture sufficient
257 details for a water entry problem, Co is kept smaller than 0.3 for the computational domain, according
258 to the analyses of Muzaferija (1999). Based on this index, during the mesh sensitivity tests reported in
259 Section 3.1, the timestep size is varied according to the mesh density of every test set. In this way, it is
260 avoidable to do a timestep-size study for every tested mesh.



(a) Background



(b) Overset



(c) Zoom-in overset

Figure 3: Mesh layout of the model: local refinements are applied in the free-surface and water-entry regions of the background mesh, as well as near-hull layers of the overset mesh. Subfigure (c) manifests the details around the top of the boat, showing boundary mesh layers around the hull.

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263 **3. Results and discussion**

264 The simulation reproduced the entire process of the lifeboat freefall launch and water entry, as presented
265 in Figure 4. After being released, the lifeboat first experiences a freefall, and it approaches the water
266 surface at a very high speed. Then the water starts to apply high resistance/accelerations to the bow of
267 the boat, shown in Figure 4(a), referred to as bow entry. Whilst the bow is slowing down by the water,
268 the stern is still in the air and falling at a higher speed, thus the inertia of the lifeboat causes the stern to
269 rotate and then slam the water surface, as shown in Figure 4(b), referred to as stern entry. Subsequently,
270 the lifeboat continues to fall until the vertical-downwards speed becomes zero, at which point the
271 lifeboat is below the water surface, as shown in Figure 4(c). In the end, the lifeboat is brought
272 resurfacing by its buoyancy, and it has obtained a forward speed resulted from the rotation, as shown
273 in Figure 4(d) and (e). This forward speed initialises the lifeboat to easily move forward and start its
274 mission.

275 The following contents start by verifying and validating the computational model, where the time-series
276 pressure on the hull surface is compared against measurement data. Subsequently, the validated model
277 is used to perform systematic simulations and analyse the entire process in detail, extracting peak
278 pressure impacts that can occur during different stages of the water entry. In the end, this work
279 investigates how the drop angle and height can influence the structural load and motion pattern of the
280 lifeboat, which suggests the necessity and practices of performing the engineering design using the
281 present approach.

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(a) Bow entry, $t = t_0$

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(b) Stern entry, $t = t_0 + 0.2$ s

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(c) Submergence, $t = t_0 + 1.1$ s

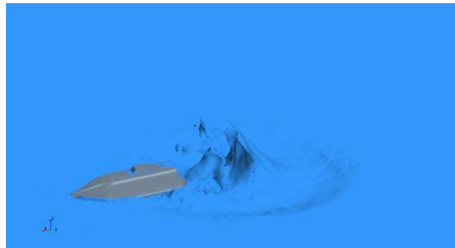
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(d) Resurfacing, $t = t_0 + 1.7$ s

299



300

(e) Launch complete, $t = t_0 + 2.4$ s

301

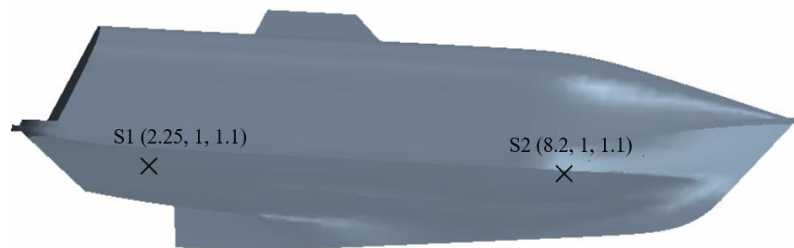
Figure 4: Simulation illustration for the water entry process of a freefall lifeboat ($H = 30$ m and $\theta = 50^\circ$).

302

303 3.1 Verification and Validation

304 The measurement data used for validation were collected by the Norwegian Marine Technology
305 Research Institute (Kauczynski et al., 2009; Heggelund et al., 2015). The lifeboat was dropped from a
306 height $H = 30$ m and with an inclining angle $\theta = 50^\circ$. During the measurement, two pressure sensors
307 were installed respectively at the front and aft regions of the boat. The coordinates of the two sensors
308 are S1 (2.25, 1, 1.1) m, S2 (8.2, 1, 1.1) m, where the xyz coordinates count respectively from the tail of
309 the lifeboat, the larboard and the hull bottom, as shown in Figure 5.

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311

312 Figure 5: Locations of two sensors on the lifeboat that applied in the full-scale measurement.

313

314 As the computational cost increases with the cell number, mesh sensitivity tests were first conducted in
315 order to get an accurate solution with as few cells as possible. For this, the mesh density was globally
316 scaled, and four sets of mesh were produced (Coarse, Medium, Fine and Very Fine), respectively having
317 a cell number of 2.7, 3.8, 5.4 and 7.6 million. The time-series pressure at the locations of S1 & S2 were
318 presented using the four sets of meshes, as in Figure 6. It can be seen that the pressure curves converge
319 with the cell number increased, while the improvement between the Fine and Very Fine sets is not
320 distinct. Therefore, the Fine Mesh set was selected to conduct the following analyses, as there is no
321 need to use a higher cell number. According to $Co < 0.3$, the timestep size corresponding to the Fine
322 Mesh set is 0.001 s.

323 The time-series pressure prediction using the Fine Mesh set is compared with the full-scale
324 measurement data, as shown in Figure 7. In general, it can be seen that the developed model can
325 accurately capture the on-hull pressure along the timeline. Nonetheless, the measurement pressure is
326 observed to decay faster than the computational pressure, which is most likely because the pressure was
327 measured by a plate sensor during the measurement while by a computational cell using CFD. The plate
328 sensor used in experiments covers a certain surface area (approximately 0.1×0.1 m²), and a
329 computational cell is infinitely small. This means that the plate sensor recorded an average pressure for
330 a larger area, thus making the recorded peak pressure decays faster than CFD. This difference however
331 does not influence the prediction of the peak pressure values, which is the utmost parameter and good

332 agreement between the two methods can be seen. Table 2 provides detailed data of the peak pressure
 333 predicted with different mesh sets, alongside the deviations against measurement.

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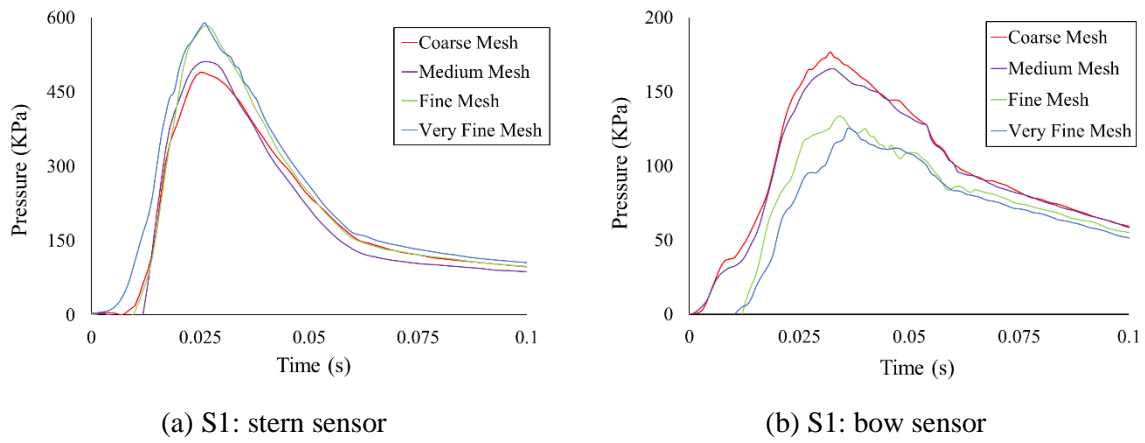


Figure 6: Time-series pressure predicted by CFD with different mesh densities ($H = 30$ m and $\theta = 50^\circ$).

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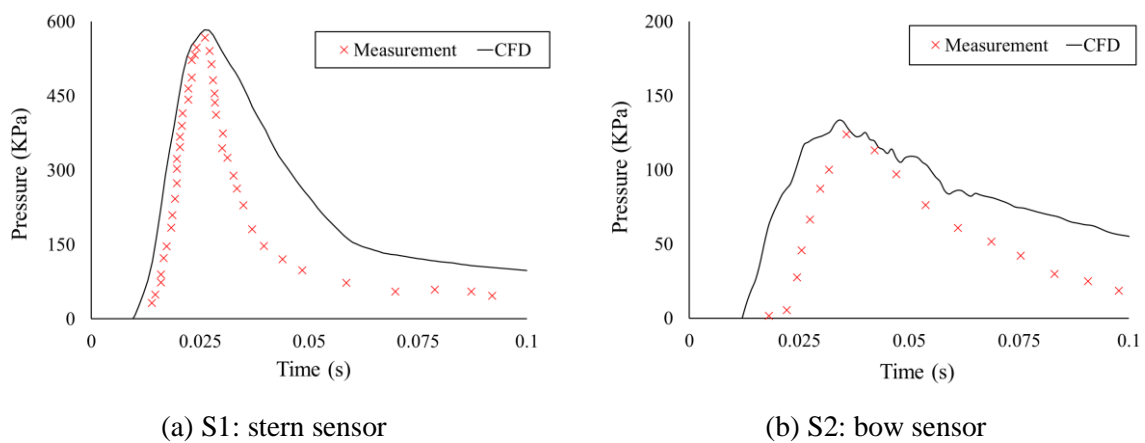


Figure 7: Comparison of time-series pressure between full-scale measurements and CFD using the Fine Mesh set ($H = 30$ m and $\theta = 50^\circ$).

336

337 Table 2: Comparison of peak pressure obtained by CFD using different mesh densities, alongside
 338 relative deviations against measurement data.

	Cell number (Million)	S1 peak pressure (KPa)	S2 peak pressure (KPa)
Coarse	2.7	481 (-15.2%)	176 (+38.6%)
Medium	3.8	513 (-9.5%)	165 (+29.9%)
Fine	5.4	587 (+3.7%)	132 (+3.9%)
Very Fine	7.6	589 (+3.8%)	124 (-2.4%)

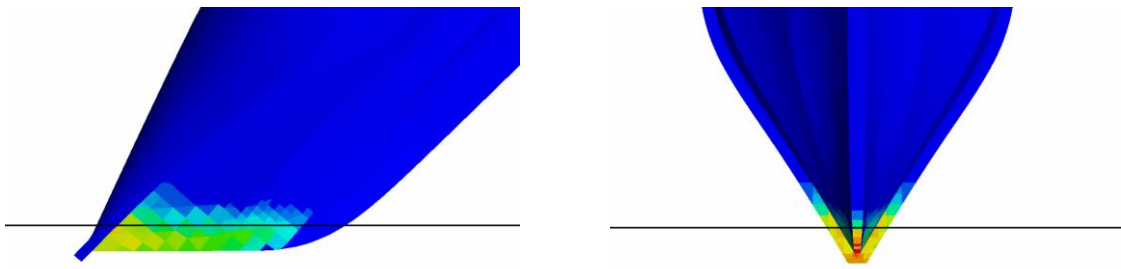
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340 3.2 Pressure impact

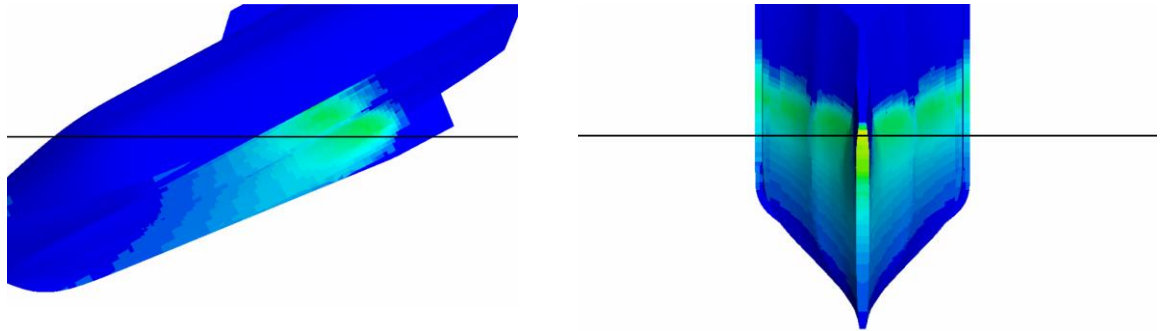
341 For lifeboat structural design, it is essential to identify the peak pressure impacts during the water entry
342 process. Then the boat scantlings can be determined accordingly during the design stage to secure safety.
343 Also, naval architects may optimise lifeboat geometry by comparing potential hull forms and/or
344 comparing retrofits of a hull form. To serve such purposes, the simulation is able to record water
345 pressure distribution on the entire hull surface and for the entire water-entry process, based on which,
346 three peak pressure impacts were observed, as shown in Figure 8. The pressure distribution in different
347 stages can be read as heat maps on the hull. As in Figure 8(a), when the lifeboat just touching the water,
348 the water applied high pressure on the hull tip to resist the boat's descent, which was the first peak
349 pressure that the hull underwent. Afterwards, whilst the head being slowed down by the water, the rest
350 of the hull body kept falling with a higher downward velocity, which induced the lifeboat to conduct a
351 rotational motion. The rotation caused the bow to slam the water first, followed by the stern to slam,
352 which generated another two peak pressure impacts, respectively presented in Figure 8(b) and Figure
353 8(c). The stern slamming was stronger than the bow one, as it had a higher rotational radius. No other
354 peak pressure impact was identified after the stern slamming, at which point the vertical velocity of the
355 lifeboat had been mostly attenuated. The above evolution of pressure distribution generally agree with
356 previous water-entry analyses of a 2D wedge geometry, i.e. the peak point moves from the tip to the
357 tail, while always locating around the part penetrating water (Yettou et al., 2007; Bao et al., 2016), but
358 the demonstrated two slamming processes of the 3D lifeboat is distinctive and was unable to be captured
359 by existing analytical theories.

360 Figure 9 presents the integral force of the lifeboat in the time domain, where the force is split into
361 pressure component and viscous component. It can be seen that the pressure component is at a 10^3 order
362 of the viscous one, which suggests that the viscous component has negligible contribution to the
363 structural load, thus structural designers may focus on analysing the pressure impacts. Although the
364 pressure component is a combination of the slamming force and buoyancy, it can be seen in Figure 9
365 that, in the first 0.5 seconds, the total magnitude of the pressure component is about ten times of the
366 lifeboat gravity/buoyancy, which means the slamming force governs the lifeboat's motion in the first
367 0.5 seconds (before it submerges). Whilst the slamming impact on the lifeboat becomes minimal after
368 entering the water, the gravity, buoyancy and viscous forces affect the follow-up motion, in which the
369 gravity and buoyancy dictate the motion in the vertical direction, and the viscous force provides a drag
370 that reduces the lifeboat's horizontal speed.

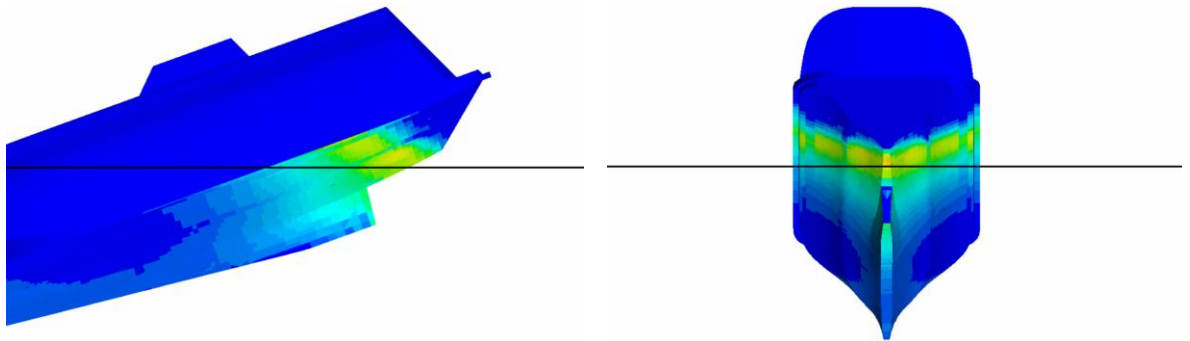
371 In summary, the pressure impact of the lifeboat mainly results from the water touching and two slams
372 as shown in Figure 8, which only happens in the initial stage when the lifeboat's speed is very high.
373 Nonetheless, the motion pattern of the lifeboat for the whole process is also of great importance, which
374 is analysed as follows in conjunction with the pressure impact.



(a) Peak pressure occurs when the lifeboat just touching the water, $t = t_0$



(b) Peak pressure occurs when the bow part slamming the water, $t = t_0 + 0.2 \text{ s}$



(c) Peak pressure occurs when the stern part slamming the water, $t = t_0 + 0.25 \text{ s}$

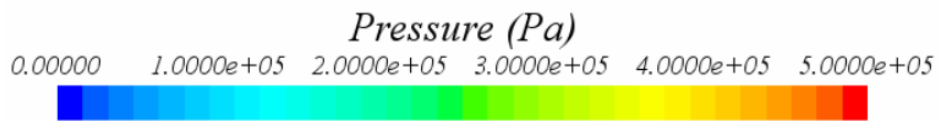
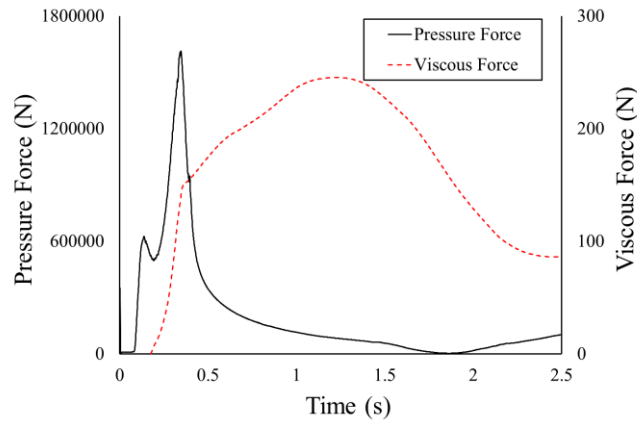


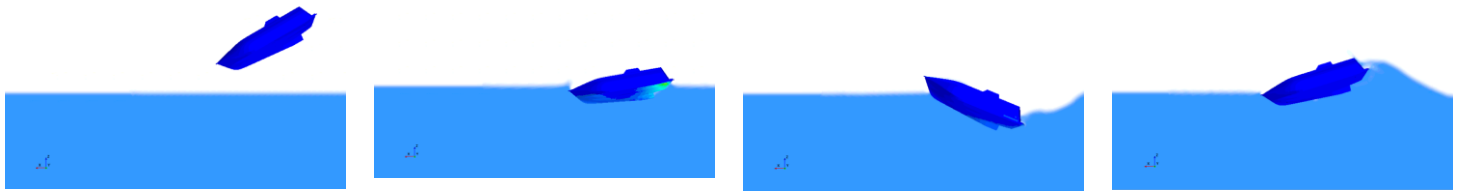
Figure 8: Water pressure impact on the lifeboat, presenting three moments when peak pressure impacts were observed ($H = 30 \text{ m}$ and $\theta = 50^\circ$); left and right panels are respectively the profile and bottom view, and the undisturbed waterline is shown as a reference line.



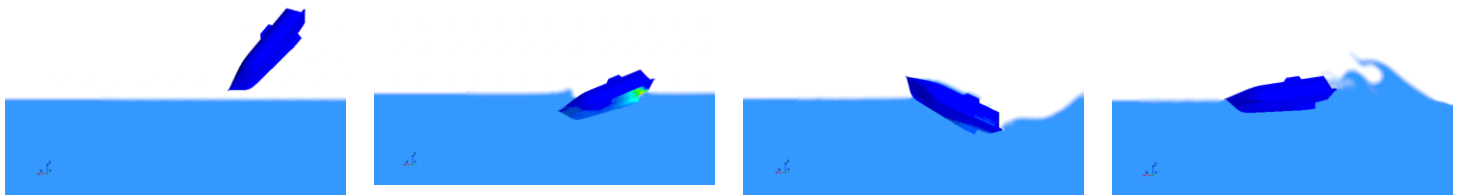
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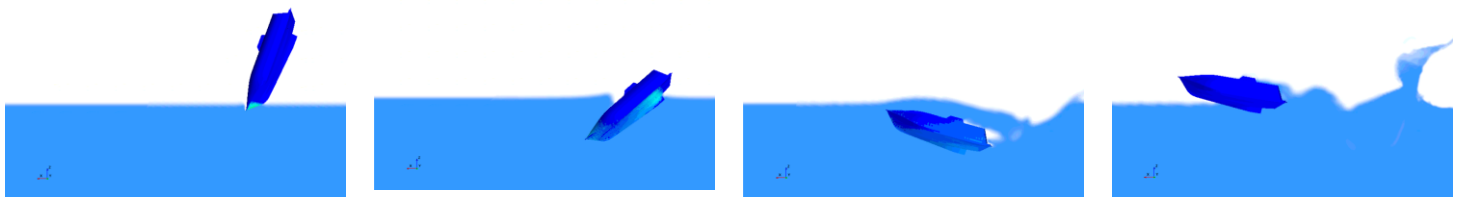
Figure 9: Total pressure and viscous force on the lifeboat body.



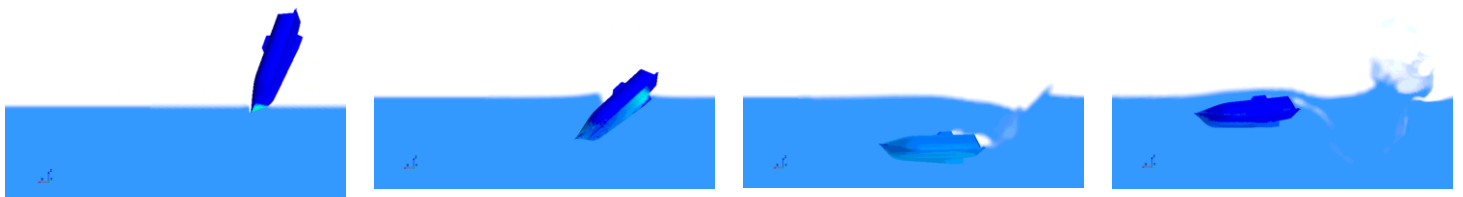
(a) $\theta = 30^\circ$



(b) $\theta = 50^\circ$



(c) $\theta = 70^\circ$



(d) $\theta = 80^\circ$

Figure 10: Water entry process of the lifeboat launched at $H = 30$ m but with different dropping angles; from left to right snapshots were taken at $t = t_0$, $t = t_0 + 0.3$ s, $t = t_0 + 1.2$ s, $t = t_0 + 2.4$ s.

378 3.3 Influence of dropping angle

379 This section investigates the influences of the dropping angle on the lifeboat’s freefall launch. The aim
380 is to select an optimal dropping angle that leads to a suitable lifeboat status after launched, meanwhile
381 minimising water pressure impacts on the hull. To achieve this, simulations were performed with
382 varying dropping angles ranged between $\theta = 30^\circ - 80^\circ$. The recorded simulations of $\theta = 30^\circ, 50^\circ,$
383 70° and 80° are shown in Figure 10, since these four are representative cases where significant
384 transitions were observed.

385 Ideally, the lifeboat is expected to have a positive forward speed after the water entry and resurfacing,
386 which helps it to move away from the parent station and start its mission. Figure 10 demonstrated that
387 the dropping angle has a significant influence on the lifeboat motions during the following water entry.
388 When $\theta = 30^\circ$, the lifeboat presented an up-and-down movement after touching the water surface; along
389 with this motion pattern, the lifeboat could not move a sufficient forward distance from the original
390 horizontal location, which gives a risk that (a) the lifeboat may be pushed back by winds/waves and
391 collide with the parent station (b) the parent station may still be moving and collide with the lifeboat,
392 e.g. the incident of a cargo ship lost control. Thus, such a low dropping angle should be avoided. When
393 $\theta = 50^\circ$, the lifeboat gained a larger forward distance, and the distance increases with the increase of
394 the dropping angle; until $\theta = 70^\circ$, the lifeboat presented an ideal after-launch movement with a desirable
395 forward distance. However, when $\theta = 80^\circ$, the lifeboat dived too deep into the water and the resurfacing
396 was hindered. In this scenario resulted from an excessively high dropping angle, the water imposed the
397 lifeboat a high resistance that would hinder its follow-up mission. The scenarios and risks shown in the
398 simulations agree well with the corresponding general concerns raised in the DNV standard (2009). The
399 records of the lifeboat’s horizontal and vertical velocities with varying θ is shown in Figure 11.

400

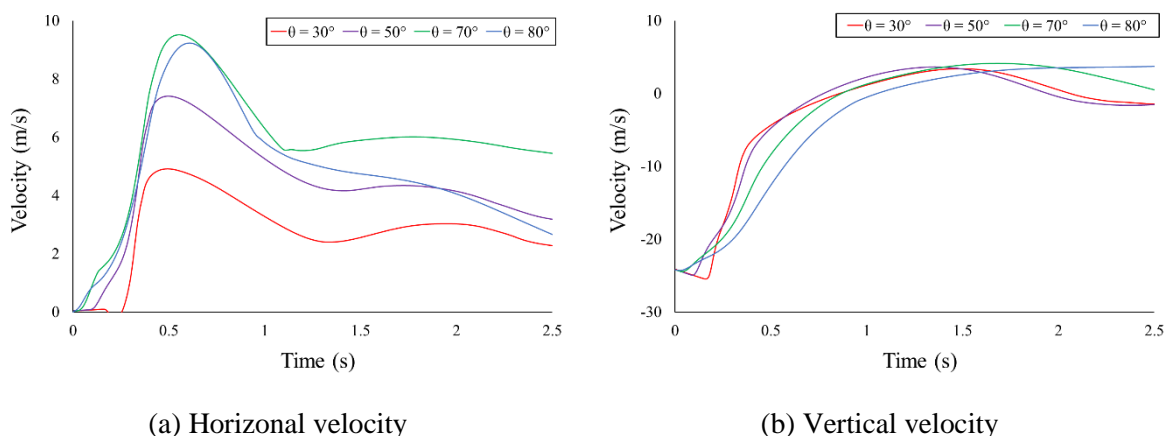
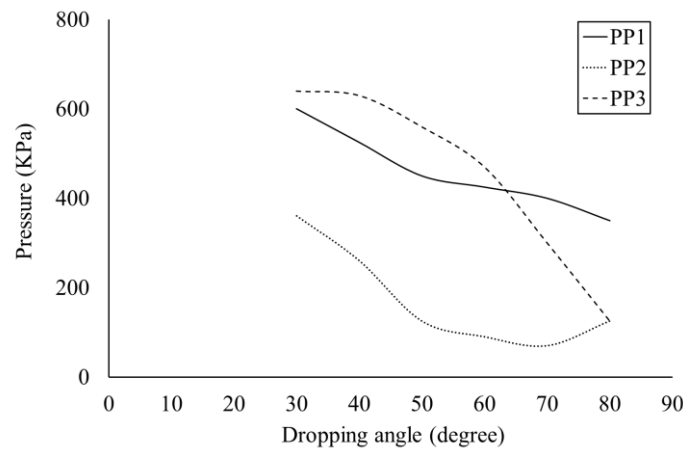


Figure 11: Time-series velocities of the lifeboat, obtained at $H = 30$ m but with different dropping angles.

401

402 The dropping angle also influences the pressure impacts that the lifeboat undertook during its water
 403 entry. Figure 12 presents how the dropping angle influences the peak pressure values during the three
 404 significant stages identified in Section 3.2. It can be seen that the peak pressure impacts generally reduce
 405 with an increasing dropping angle. This is because a higher dropping angle can sharpen/reduce the
 406 contact surface when a lifeboat is diving and effectively weaken the water slamming. In addition, whilst
 407 the level of PP2 is relatively low, it shows that PP1 and PP3 are generally of greater importance for the
 408 structural assessment.



409

410 Figure 12: Peak pressure values as a function of the dropping angle ($H = 30$ m). PP1: the peak
 411 pressure value recorded when the lifeboat just touching the water – Figure 8(a); PP2: the peak
 412 pressure value recorded during bow entry – Figure 8(b); PP3: the peak pressure value recorded during
 413 stern entry – Figure 8(c).

414

415 3.4 Influence of dropping height

416 Further investigations were conducted on the lifeboat dropped at $H = 10, 20$ and 30 m, and with various
 417 θ . Figure 13 presents how the dropping height influences two significant peak-pressure impacts: PP1 –
 418 the peak pressure when the lifeboat just touching the water, and PP3 - the peak pressure value recorded
 419 during stern entry. It can be seen that PP1 shows a linear relationship with the dropping height, which
 420 is similar to the trend of a 2D wedge body entering water (Yettou et al., 2006). In the 2D scenario, the
 421 analytical models formulate P to have a linear relationship with H , which makes sense as they both have
 422 a linear relationship with v^2 (Mei et al., 1999). However, for PP3, a nonlinear relationship versus the
 423 dropping height is shown, which means previous linear analytical models cannot be used to predict such
 424 slamming forces on the 3D hull geometry, which is in line with the review of Abrate (2011), indicating
 425 the significance to develop such a CFD model for the pressure analyses. This explains the deviation
 426 existing in contemporary FEA studies using simplified equations to predict the slamming pressure, as
 427 also pointed out by Ringsberg et al. (2017).

428 Figure 14 presents the lifeboat's after-launch forward speed versus different dropping heights and
 429 angles. It can be seen that there exists an optimal dropping angle to achieve a maximal forward speed,
 430 and the optimal angle is approximately 70 degree for all the three tested dropping heights (and the
 431 pressure impacts are generally at a low level when $\theta \approx 70^\circ$, see Figure 12). When $H = 30$ m and $\theta =$
 432 70° , the lifeboat can obtain a forward speed of 5.5 m/s after the water entry. For the present lifeboat
 433 model equipped with 55 horsepower, an initial speed of 5.5 m/s can save around 7 seconds for it to
 434 accelerate. Such a quantity of time can be invaluable during maritime incidents, especially for explosive
 435 events. This result highlights the importance of pre-setting the dropping skid at an optimal angle. The
 436 after-launch forward speed can still be very sensitive to subtle variations of angles around 70 degrees
 437 and it may be different for another lifeboat model. Thus it is recommended to use CFD to subtly change
 438 the dropping angle and work out the best setup for each design task, as the lifeboat model and dropping
 439 height are normally given.

440

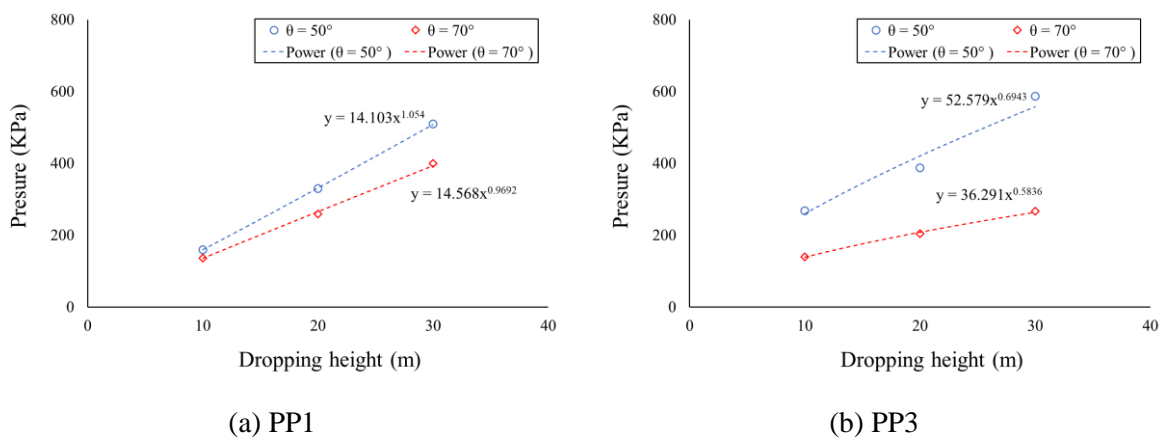
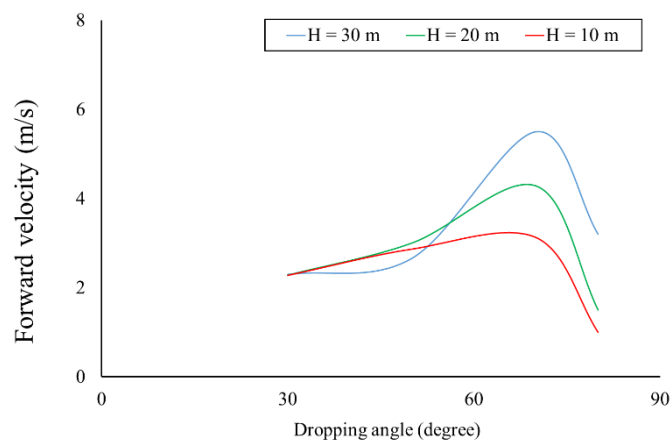


Figure 13: Peak pressure values as a function of dropping height.

441



442

443 Figure 14: The lifeboat's after-launch forward speed at different dropping heights and angles.

444 **4. Conclusions**

445 This work developed a CFD model to simulate and analyse the water entry process of a freefall lifeboat.
446 The simulation was demonstrated to reproduce the process with high fidelity, and it was validated to
447 have the ability to accurately predict the pressure change on the hull surface. Comparing with
448 contemporary quasi-static methods to predict the water pressure on freefall lifeboats, the present
449 approach offered advantages that (a) the water pressure can be dynamically monitored along the entire
450 timeline, (b) the pressure monitoring can cover the whole hull surface, and (c) offering accurate
451 prediction of hull slamming forces that are not equipped by linear analytical models. These advantages
452 ensure peak pressure impacts to be captured, which is a great improvement to contemporary analyses
453 used by designers.

454 Furthermore, the freefall launch process was investigated with different dropping angles and heights
455 applied. It was found that a too low dropping angle cannot effectively help the lifeboat move forward
456 and gives it a risk of colliding with the parent station. A higher dropping angle can mitigate this risk
457 and reduce the pressure impacts on the hull, but if the angle is too high, the lifeboat would dive too deep
458 that its further movement would be hindered by water. Therefore, an optimal dropping angle exists for
459 the freefall launch process; by pre-setting a dropping skid at its optimal angle, a lifeboat can obtain a
460 significant initial speed that can help it smoothly set off thus saving seconds of precious time to run
461 away from hazardous events. Therefore, it is crucial to assess the optimal dropping angle for every
462 potential freefall launch task, and the present work demonstrated a convenient approach to do that.

463

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